



Series 194

XW

N

1450rpm

ø 24mm

P	Code	Description	Q	Note	Validity	P	Code	Description	Q	Note	Validity
1	1949200	Head assembly	1	Ø 20		69	1140450	O-ring	1	Lubricate with grease Molykote PG54	
2	1940021	Head	1			70	740290	O-ring	1	Lubricate with grease Molykote PG54	
3	1140300	Plug	1	3/4" G	C=35Nm	71	1980740	Plug	1	3/8" G brass	C=20Nm
4	550350	O-ring	1	Ø 23,81x2,62		75	1140410	Bearing	2		
5	1980740	Plug	1	3/8" G brass	C=20Nm	76	1941380	O-ring	2	Ø 66,34x2,62	
6	740290	O-ring	1	Ø 14x1,78	Lubricate with grease Molykote PG54	77	1949011	Cover	1		
9	1940140	Plug	6			79	1941290	Ring	1		
10	1940150	Ring	6	anti-extrusion		80	1941260	Plate	1		
11	1949050	Complete valve	6			81	1941270	Level gauge	1		
12	1140450	O-ring	12	Ø 20,24x2,62	Lubricate with grease Molykote PG54	82	100410	O-ring	1	Ø 34,6x2,62	
20	1940440	Gasket	3	Ø 20		83	1941390	Shim 0.05mm	1		
22	1940430	Piston guide	3	front Ø 20		83	1941400	Shim 0.10mm	1		
23	1940470	Gasket	3	Ø 20		83	1941410	Shim 0.19mm	1		
24	1941220	O-ring	3	cut Ø 22		83	1941420	Shim 0.25mm	1		
25	1940450	Piston guide	3	rear Ø 20		84	850370	Screw	8	TCEI M8x16	C=24,5Nm
26	820490	O-ring	3	Ø 34,65x1,78		85	1940180	Shaft	1	3 marked	
27	1940560	Ring	3	seal		86	650250	Key	1		
40	1941330	Pump body	1			90	1941240	Support	1		
41	1940260	Screw	8	TCEI M10x80	C=50Nm	91	820680	Ring	1	seal	Screw with Loxeal 55-14 / C=10Nm
42	650530	Washer	8			97	200231	Washer	4		
43	1140370	Plug	1			98	1940370	Foot	2		
44	1980740	Plug	1	3/8" G brass	C=20Nm	99	1940380	Screw	4	TCEI 10x18	C=50Nm
45	740290	O-ring	1	Ø 14x1,78	Lubricate with grease Molykote PG54	A	2780	Valve kit	1		
46	1940410	O-ring	1	Ø 132x3		B	2650	Piston kit	1	Ø 20	
47	1200430	Screw	6	TCEI M6x16	Screw with Loxeal 55-14 / C=10Nm	C	2873	Oil seal kit	1		
50	1940570	Nut	3		Screw with Loxeal 55-14 / C=20Nm	E	2782	Water seal kit	1	Ø 20	
51	1940580	Washer	3			E	2778	Water seal kit	1	Ø 20 Viton	
52	1420430	Piston	3	Ø 20		H	2784	Piston guide kit	1	Ø 20	
53	880840	O-ring	3	Ø 9,25x1,78	Lubricate with grease Molykote G807						
54	1940120	Ring	3	anti-extrusion							
55	960460	Plate	3								
56	1940070	Piston	3	guide							
57	1940060	Pin	3								
58	1940051	Connecting-rod	3	aluminium	Lubricate with grease Molykote BR2 PLUS						
65	1949010	Cover	1	complete							
66	1260430	Ring	1								
67	1780690	Plate	1								
68	1260250	Level gauge	1								

Revision: 1

Oil type: SAE 15W40

Attachment:

Date: 30/11/2021

Oil quantity: 0,870 Kg

C=Tightening torque (Tolerance +0 ÷ -10%)